

**PAPER COMPRISING AN EMBOSSED PATTERN, METHOD FOR  
PRODUCING AND CLOTH FOR MAKING SAME**

The present invention concerns a paper having an embossed pattern on one of its faces. This pattern is made up of the combination of at least one ground and one inlaid area, the wefts of the ground and of the inlaid area having different slants and shapes so as to give the effect seen on damask fabrics.

Damask fabrics are made up of a ground which has a weft slanting one way and an area inlaid in that ground which has a particular shape and a weft slanting in a different way from that of the ground. The wefts may be such that they make an embossed pattern with dots or an embossed pattern with dashes. The dots may be distributed in a particular grain and the dashes may have particular slants and lengths. Many variants of such damask fabrics are available on the market providing an almost unlimited choice of patterns.

The invention therefore aims at supplying a new paper which comprises an embossed pattern having the appearance of a damask fabric.

Papers are known which have grains. These papers of the prior art have grains which are more or less round and are spread evenly over the surface of the paper. This kind of grained paper does not give a damask effect at all. The papers are made on a paper making machine in a traditional manner, then the paper is embossed by means of a graining felt or a graining roller, so that indentations are created on the surface of the paper. The graining felt is wrapped on one of the wet presses. The graining roller is put at the end of the machine or off the paper machine and embosses a finished paper.

Also, papers are known which are made on a cylinder paper machine. These papers are generally of better quality than papers made on a Foudrinier machine and generally have a higher grammage. The cylinder machine





It will be understood that if it is desired to achieve a damask effect, areas 19 and 20 must be inlaid, or inset or inserted in ground 13 or 17, in such a way that the upper surface of the inlaid area is on the same level as the upper level of the ground. A different visual effect will be obtained by inlaying areas 19 and 20 in ground 13 or in ground 17.

The paper according to the invention comprises such a damask pattern.

The paper according to the invention is therefore a paper characterized in that it comprises an embossed pattern on at least one of its faces, the said pattern being made by the combination of at least one ground and at least one inlaid area, with the wefts of at least one of the grounds and at least one of the inlaid areas having different slants and shapes.

According to one embodiment of the invention, the ground does not have a weft whereas at least two areas have wefts with different slants and shapes.

According to another embodiment of the invention, the ground has dots aligned in a first series of parallel rows and in a second series of parallel rows, the first series forming a given angle  $\alpha$  with the second series.

According to yet another embodiment of the invention, the ground comprises a series of parallel rows of dashes.

According to another embodiment of the invention, the inlaid areas each have series of parallel rows of dashes, the series of dashes in one area slanting in relation to the series of dashes in another area.

The paper according to the invention is preferably a paper with grammage above 100 gsm, preferably above 160 gsm.

The paper according to the invention may also be inked to accentuate the embossed shape of at least one of the inlaid areas.

The present invention also aims at providing a process for making the above-mentioned paper.

According to a first embodiment of the process of the invention, the pattern is made on paper made on a cylinder paper machine. In this case, the embossed pattern is made by putting the imprint of a special cloth on the surface of the sheet of paper. To avoid the overly mechanical appearance of



means of a roller or graining roller. Embodiment of the process of the invention may be used for a paper made on a Foudrinier machine.

The invention also concerns a woven cloth having a pattern, said pattern being made by the combination of at least one ground and at least one inlaid area, the ground and the inlaid area having wefts with different slants and shapes.

The cloth may be made of metal or synthetic material.

The following description, along with the accompanying which are provided as non exhaustive examples, will help understand how the invention can be put into practice.

Figure 1 is a view of a damask fabric with a pattern.

Figure 2 is a view of another damask fabric with a different pattern from the fabric in Figure 1.

Figure 3 is a diagrammatic view of a ground.

Figure 4 is a diagrammatic view of a ground which is different from the ground in Figure 3.

Figure 5 is a view of an inlaid area, which is shown alone, without a ground.

Figure 6 is a diagrammatic view of a pattern according to the invention transferred to a paper.

Figure 7 is a diagrammatic view of a cylinder machine fitted with various means according to the invention for making the paper according to the invention.

Figures 1, 2, 3, 4 and 5 have already been explained above in relation to damask fabric. But, according to the invention, the patterns represented on these figures are patterns transferred to the paper according to the invention.

It is seen in particular on Figure 6, in a diagrammatic form, a paper having a pattern giving a damask effect. This pattern is made up of a ground 24 and several inlaid areas 25, 26, 27 and 28.

According to a very important characteristic of the invention, the pattern is an embossed pattern on at least one of the sides of the paper. The ground 24

comprises, for example, dots 29 aligned in parallel rows which are called wefts, in reference to woven fabrics. These dots are made according to the process of this invention and they are indented or raised in relation to the surface of the sheet of paper, according to the embodiment of the process of the invention used. The ground may also have dashes, like those shown in Figure 4, these dashes being in rows or wefts. Like the dots, the dashes are recessed or raised in relation to the surface of the sheet of paper depending on the process used. The wefts 30 on ground 24 have a particular slant.

We see that the inlaid areas 25, 26, 27 and 28 have contours of a different shape one from another. Moreover, areas 25, 26, 27 and 28 comprise rows 31, 32, 33 and 34, respectively, of dashes. The rows or wefts 31, 32, 33 and 34 have slants which are different from the weft 30 of the ground and different one from another.

In Figure 7 is shown a cylinder paper machine fitted with the means for making the paper according to the invention. In a known manner, the machine has a cylinder 35 which turns on its axis 36 in the direction of Arrow F1. The cylinder dips in an aqueous suspension 37 of cellulosic fibers containing other components usually used in paper making, like charges, binders, etc. A wet sheet 38 of cellulosic fibers is formed as it leaves the cylinder and in the traditional manner is picked up by a pick-up felt. Then the sheet is carried between pressing rollers (not shown) to remove the water and finally, it is dried on drying rollers (not shown).

The process according to the invention consists, according to one embodiment, in placing a cloth 39 directly on the cylinder 35. According to the invention, the shaping cloth has an embossed pattern made by the combination of two or several wefts with different slants and shapes.

Another embodiment of the invention consists in replacing the pick-up felt with a pick-up cloth 40. This cloth 40 turns around the two rollers 41, 42 in a closed loop. The cloth has an embossed pattern made by the combination of two or several wefts with different slants and shapes.

At 43 are represented presses which allow the wet sheet to be pressed to remove the water. According to another method of making the invention, the top felt 44 of the wet presses is replaced by the cloth described above.

In another embodiment of the invention, the cloth can replace a lower felt.

At 45 is represented a roller which has a pattern. This roller has the same width as the sheet and makes a pattern on the sheet which has already been grained across the whole surface by a traditional process.

The pattern according to the invention can also be made by means of a graining roller 46 which makes a pattern on the sheet which has already been grained by one of the previously described techniques.

A paper can also be made on a Foudrinier machine and the pattern can be made by means of a roller or a graining roller.

The paper according to the invention can be used among other purposes as a printing and/or writing paper, it may be colored in the pulp and/or it may be coated after the pattern has been made according to the invention. If the patterns are made with a graining roller, this roller may be inked and the paper printed simultaneously to accentuate perception of the embossed pattern.